When you enter a Beaver Santiam, you enter a world that’s devoted to beauty and quality. Where you’ll find the same attention to detail we’d put into our own homes, and nothing less. And then, when you take to the road, you’ll discover a level of luxury and performance that exceeds your every expectation. All creating the kind of experience other coaches can only dream about. Want to see it for yourself? A Beaver dealer near you will be happy to show you around.
A LASTING IMPRESSION.

The wood is the first thing you'll notice. And with Santiam, you have three beautiful choices — Vintage Oak, which comes standard, and the optional Regal Cherry or Maple. But no matter which one you choose, you'll appreciate the richness and quality of the wood for many years to come.
This is a story of quality and craftsmanship. Of combining state-of-the-art conveniences with all the style and comfort of home. At Beaver, we know that quality isn’t something that can be faked or forged. It’s right there, for you to see — in details like solid wood raised panel cabinet doors with brass finished hardware.

In the pages ahead, you’ll also see our commitment to creating a luxury motorcoach at a remarkable value. And you’ll get a taste of the prestige that comes with being a member of the exclusive Beaver family of owners. It’s a whole new way of experiencing life on the road. And it all starts right here — in a beautiful new 2004 Santiam.
The Santiam is a sleek motorcoach that offers a unique combination of enduring strength and graceful style. Inside, the beautiful wood cabinetry is a focal point, complemented by solid wood square raised panel cabinet doors and brass finish hardware. The furniture is likewise appealing and comfortable — including our Ultradeather™ Euro recliner with ottoman, and many other pieces that are available as options. In addition, the coach features attractive ceramic tile flooring and nylon carpeting, and optional plank flooring. Completing the picture are four exquisite decors with coordinated fabrics, including Burgundy Essence, Legacy Tan, Prairie Land and Taj Mahal.

**Where style and function come together beautifully.**

**SANTIAM FRONT CAP**
The sleek styling of the Santiam features a one-piece molded fiberglass cap with integrated bumpers, deluxe full-body paint and optional chrome power heated mirrors.

**TAKE A WEB TOUR**
Take a virtual tour of the 2004 Santiam on our website, and put yourself in the middle of all its luxury.

www.beavermotorcoaches.com
The Santiam offers a variety of models to meet your travel and lifestyle needs.

SANTIAM 04 40’ DST shown in Burgundy Essence.

36’ PST | 38’ PBDD | 38’ PST | 40’ PBDD | 40’ PDT | 40’ PST | 40’ DST | 40’ PRT | 40’ PAQ | 40’ PDQ
If you're looking for the legendary quality of a Beaver in a value-minded coach, you'll love the 2004 Santiam. You'll enjoy the superior ride and handling of its Roadmaster chassis coupled with the dynamic performance of its Cummins® 330 HP engine and Allison® 6-speed transmission. You also get to choose between 10 innovative floorplans, including two exciting quad slide-out models (40PAQ and 40PDQ) and a wonderful bath-and-a-half model (40DST). In short, the Santiam is a luxury diesel coach you can afford to fall in love with.
As you look toward the front of the coach, you'll be amazed by its many impressive details. Allow us to point out a few of the highlights, including the wonderful legless dinette with two freestanding chairs (a round dinette is standard on the 40PAQ). You'll have the option of many exquisite furnishings in both richly patterned fabrics and plush Ultraleather™, designed to stand up to all the wear and tear of life on the road. Above the cockpit, you'll find the 24" stereo color TV that's wired through the ceiling speakers for superior sound quality.

**ENTERTAINMENT CENTER**
Some impressive entertainment options this year include a stereo VCR, a home theater system with DVD player, and a fully automatic digital satellite system.
WE'VE JUST SERVED UP YOUR DREAM KITCHEN.

If you enjoy a home-cooked meal, you can rest assured the Santiam has everything you need to create your favorite recipes. The top-of-the-line appliances include a double-door refrigerator with raised panel doors, a versatile convection microwave with multiple cook settings and a recessed high-output cooktop. A four-door refrigerator with icemaker is optional, as is a range with oven. You'll also love such stylish details as the solid surface countertop with edge detail and mirror backsplash, as well as the pull-out faucet and separate faucet for filtered water.

BATHROOM SINK
The bathroom features a solid surface bathroom countertop with integrated sink that is not only stylish but also easy to keep clean.

KITCHEN
40' DST shown with Regal Cherry Cabinetry.

www.beavermotorcoaches.com
MORE SPACE. MORE PRIVACY. MORE REASONS THE SANTIAM WAS DESIGNED FOR YOU.

This is a coach that understands your need for roomy storage space and a healthy dose of elbow room. The beautiful private quarters feature a large wardrobe, a dresser, nightstands and plenty of overhead cabinets. You'll love unwinding with the 20” stereo color TV with remote, and stylish pleated black out shades help ensure that you get a good night's sleep.

BATHROOM
The 40DST, shown here, features our innovative bath-and-a-half floorplan with a full bath in the rear of the coach and a half-bath up front — for the ultimate in privacy and convenience. Other highlights include a solid surface countertop with integrated sink that’s both stylish and easy to clean.

www.beavermotorcoaches.com
AIR INTAKE
This year we’ve relocated the air intake to the corner of the rear cap. This provides cooler, cleaner air to the engine, prolonging the life of the air filter and resulting in increased power for the coach.

CENTRAL UTILITY BAY
Our insulated systems compartment gives you easy access to all your hook-up functions. A power water hose reel is optional.

FROM HERE, YOU’RE THE CAPTAIN OF EVERY JOURNEY.
In the cockpit, you’ll be welcomed by the luxury of our Ultraleather™ seats, including a six-way power pilot seat and optional six-way power co-pilot seat with optional footrest and the option of an extra-wide model. The dash features a new color rear vision system with audio, to give you an excellent view of what’s behind the coach. Some valuable options include power sunvisors, pull-down sun shades, a 10-disc CD changer and the Sirius satellite radio system (requires subscription).
SANTIAM 04 EXTERIORS, FABRICS & WOODS

BURGUNDY ESSENCE

LEGACY TAN

Vintage Oak  Regal Cherry (option)  Maple (option)
SANTIAM COLORS AND WOOD COMBINATIONS

You’ll have no shortage of choices when it comes to the colors and woods in Beaver motorcoaches. You can select vintage oak or optional regal cherry or maple. And your cabinets will have a stunning and durable finish thanks to a multi-step process that includes a top coat of lacquer. The result is a coach that’s as beautiful as a piece of heirloom furniture – solid, unique and distinctly yours.

OPTIONAL PLANK FLOORING

- Oak
- Cherry
- Maple

MANUFACTURED IN, NOT ADDED ON. 3M Scotchgard™ Carpet Stain Release is applied during the carpet manufacturing process for a higher level of protection. DuPont Teflon® soil repellent is applied to virtually all upholstery fabric during the finishing process for superior coverage.*

*Brand and application of carpet or upholstery fabric protection may vary depending on date recreational vehicle was manufactured.
Want to know the secret to the best ride and handling in the industry? A custom-built chassis by Roadmaster. You see, Roadmaster chassis are designed to the exacting specifications of each and every model of our diesel coaches. That means you’ll never find this year’s coach on last year’s chassis. And you’ll always know you’re riding on a chassis that’s designed exclusively for a luxury diesel motorhome. So take a moment to learn about a few of the Roadmaster’s impressive features. Because only this kind of highly synchronized teamwork can give you this level of performance.

The Santiam features a gutsy standard CUMMINS® ISC 330 diesel engine with Allison® 3000 MH 6-speed world transmission and electronic shifter.

The exclusive raised rail design provides for larger full pass-through storage bays with flush floors. The rails are positioned 44 inches apart at the engine for lower engine mounting. The drive line is carried straight into the engine for less vibration. And maximum airflow provides the engine with leaner, cooler air and increased power.

Anti-lock brakes give you the confidence of superior stopping power, and the Automatic Traction Control (ATC) takes over in slick conditions and applies torque to the wheels to reduce slippage and heighten control.

Other features include a 3/8” thick frame rail — compared to the 1/4” of other manufacturers.

Stacked aluminum charged-air-cooler, aluminum radiator, and external aluminum transmission cooler for optimum heat transfer and cooling.
When you get a Beaver Santiam, you can be sure the slide-out boxes are some of the strongest and most reliable you’ll find anywhere. They feature our exclusive multi-layer construction to give you maximum insulation and to reduce the chance of warping, twisting or shifting.

**ROOF CONSTRUCTION (TOP TO BOTTOM)**
- a. Peaked aluminum roof
- b. Luaun backing
- c. Thick, tapered bead foam insulation
- d. Aluminum double I-beam superstructure filled with fiberglass insulation
- e. Vapor barrier
- f. Structure foam: thermal insulative barrier
- g. 1/2" bead foam insulation
- h. Foam padding for extra insulation
- i. Padded vinyl ceiling

**WALL LAYERS (LEFT TO RIGHT)**
- a. High-gloss gel coat fiberglass
- b. Interlocking C-Channel filled with 1-1/2" fiberglass insulation glued in place so it doesn’t sag or leave spaces uninsulated
- c. Vapor barrier
- d. Bead foam adds comfort, saves energy and provides a thermal insulative barrier
- e. Interior paneling

**FLOOR CONSTRUCTION (TOP TO BOTTOM)**
- a. 5/8" Structurwood™
- b. Blue foam
- c. 1-1/2" steel tube
- d. Luaun
- e. Darco
**BODY CONSTRUCTION**

**Standard Features**
- Alumaframe® Superstructure
- Steel Cage Cockpit Construction
- Peaked Aluminum Roof with Fiberglass Insulation
- Smooth Gel Coat Fiberglass Exterior

**Options**
- Extra-Wide Six-Way Power Co-Pilot Seat with Power Footrest
- Power Sunvisors
- Ten-Disc CD Changer
- Sirius Satellite Radio System (Requires Subscription)
- Dash Fans

**APPLIANCES AND ACCESSORIES**

**Standard Features**
- Double-Door Refrigerator with Raised Panel Doors
- Recessed High-Output 3-Burner Cooktop
- Spacesaver Convection Microwave with Touch Control
- 24-Inch Stereo Color TV with Remote in Living Area

**Options**
- Double-Door Refrigerator with Ice Maker
- High-Output 3-Burner Range with Oven Stainless Steel Microwave

**COCKPIT**

**Standard Features**
- Fiberglass Automotive Dash with Bronze Instrumentation Panel
- CD Player/Radio with Six Speakers
- Color Rear Vision System with Audio
- Intermittent Windshield Wipers
- Audible Turn Signals
- Tilt/Telescopic Steering Wheel
- Power Steering
- Dual Roof Mounted Air Horns
- Cup Holder
- Ultraleather™ Pilot and Co-Pilot Seats with Six-Way Power Pilot Seat

**Options**
- Ultraleather™ J-Lounge with Drawer – Curbside (N/A: 38PBDD, 40PDT, 40PAQ)
- Ultraleather™ Easy Bed Sofa with Drawer – Curbside (N/A: 38PBDD, 40PDT, 40PAQ)

**INTERIOR**

**Standard Features**
- Vintage Oak Cabinetry
- Solid Wood Square Raised Panel Cabinet Doors
- Brass Finish Cabinet Hardware
- Solid Surface Kitchen Countertop with Stainless Steel Sink and Two Sink Covers

**Options**
- Regal Cherry Cabinetry
- Maple Cabinetry

**FURNITURE**

**Standard Features**
- Queen Bed

**Options**
- Ultraleather™ Recliner (N/A: 38PST, 40PST, 40DST, 40PRT, 40PAQ, 40PDQ)

**SPECIFICATIONS SANTIAM04**
Computer Table – Curbside (40PBDD) Booth Dinette (N/A: 36PST, 40PDT, 40PAQ)

ELECTRICAL SYSTEMS AND LIGHTS

**Standard Features**
- 50 Amp 120V Distribution Panel and Power Cord
- Onan® 6.5 kW LP Generator on Slide-Out Tray
- Four 6V Deep Cycle Batteries
- Two 12V Heavy Duty Chassis Batteries
- Battery Disconnect Switches
- 1500 Watt Inverter
- Porch Light
- Side Docking Lights
- Pilot and Co-Pilot Map Lights
- Power Entry Step with Light
- Water Pump Switch
- Lights in Outside Storage Compartment
- 110V Receptacles Inside Storage Compartment
- Underhood Utility Light
- 110V/12V/Phone Receptacle in Dash Area
- Systems Control Center
- Fluorescent Ceiling Lights Throughout
- Decorative Dining Light
- Cosmetic Vanity Lights in Bathroom
- Decorative Wall Lights in Bedroom
- Decorative Wall Lights in Living Area

**Options**
- Energy Management System
- Solar Panel
- Power Cord Reel
- Onan® 7.5 kW Quiet Diesel Generator on Slide-Out Tray

HEATING, VENTS, AND AIR CONDITIONING

**Standard Features**
- Dual 13.5M BTU Air Conditioner with Ducted Air, Wall Thermostat and Heat Pumps
- Two 25M BTU Electronic Ignition Furnaces for Dual Zone Heating (N/A: 38PBDD and 40PBDD)
- 40M BTU Electronic Ignition Furnaces (38PBDD and 40PBDD)
- Electronic AC/Heat Climate Control System
- In-Floor Ducted Heating System
- 12V Attic Fan in Kitchen
- 12V Wet Bay Heater

**Options**
- 12V Attic Fan in Bath
- Fantastic Attic Fan with Rain Sensor – Per Location (Kitchen, Private Bath)

PLUMBING AND LP SYSTEMS

**Standard Features**
- Demand Water System and Water Pump
- 10-Gallon LP Gas/Electric Water Heater with Electronic Ignition
- Winterization Valving System
- Gravity and Pressurized Water Fill
- Pull-Out Kitchen Faucet
- Separate Faucet for Filtered Water in Kitchen
- One-Piece Fiberglass Shower (N/A: 40DST)
- Glass Shower Door with Satin Frame
- Single Handle Shower Faucet
- Bath Tub (40DST)
- China Toilet
- Insulated Systems Compartment with Easy Access to Hook-Up

**Options**
- Service Bay Faucet
- Power Water Hose Reel
- Bath Tub

WINDOWS, DOORS, AND AWNINGS

**Standard Features**
- Radius Dual Pane Safety Glass Dark Tinted Slider Windows
- Entry Door with Removable Screen
- Entry Assist Handle
- Tinted Skylight in Bathroom
- Skylights in Curbside Slide-Out (40PAQ)
- Patio Awning with Color Coordinated Hardware
- Slide-Out Topper Awnings

**Options**
- Carefree® Automatic Patio Awning
- Window Awning

SAFETY

**Standard Features**
- Fire Extinguisher
- Deadbolt Lock on Entrance Door
- 120V GFI Protected Circuit (Kitchen, Bathroom, Exterior)
- LP Gas Detector
- Smoke Detector
- Carbon Monoxide Detector
- Pilot and Co-Pilot Three-Point Seat Belts (Lap and Shoulder)
- Third Brake Safety Light
- Egress Window

**Options**
- Polished Aluminum Wheels

CHASSIS, ENGINE, AND SUSPENSION

**Standard Features**
- Roadmaster RR8R-Series Chassis
- Cummins® ISC 330 HP Diesel Engine with Allison® 3000 MH 6-Speed World Transmission and Electronic Shifter
- Torque: 950 lbs./ft. Max. Net at 1,400 RPM

**Cubic Inch Displacement:** 504.5”/8.3L

**160 Amp Alternator**

**Rear Axle Ratio:** 4.30:1

**Dual Fuel Fill**

**Radial Tires:** 275/70R/22.5

**Eight Air Bag Suspension with Eight Gas Shocks**

**Anti-Lock Braking System with Full Air Brakes (Drum)**

**Automatic Traction Control**

**Pac Exhaust Brake**

**Auto Slack Adjusters**

**Fuel and Water Separator**

**Fuel Filter**

**Rear Side Air Intake**

**Engine Block Heater**

**Air Cleaner Restriction Indicator**

**Hydraulic Leveling System**

**10,000 LB. Hitch Receiver**

**Undercoating**

**Options**
- Undercoating

*Your towed vehicle should be equipped with auxiliary brakes if the weight of the towed load exceeds 1,000 lbs.*
THERE'S NO RUSHING A MASTERPIECE.

How do we get the best looking coaches on the road? With a painstaking full body paint process that’s a labor of love every step of the way. After a rigorous prepping, a new coach is brought to our paint booth. There it is primed, sealed and the background base coat applied. Next, a spray mask and striping colors are applied and thoroughly inspected. At this point, the coach is ready for its laborious clear coat/sanding process. The final durable finish includes three clear coats that are baked at 160°, sanded, then three more clear coats are applied for a more durable high gloss finish. Each coach is then carefully inspected by a quality control expert.
Due to the large variety of options and floorplan arrangements available to our customers, actual weights for each unit may differ. Beaver Motor Coaches provides a weight sticker on each unit we produce, which includes that unit’s tank capacities and approximate weight. Consult your local Beaver Motor Coaches dealer for unit availability and further information. The information printed in this brochure reflects product design, fabrication, and component parts at the date of printing. The manufacturer reserves the right, at any time, to make changes in product design, material or component specifications as its sole option, without notice. This includes the substitution of components of a different brand or trade name, which will result in comparable performance. All information printed in this brochure is subject to change after the date of printing. Some features shown or mentioned in this brochure are optional and may only be available in selected floorplans. Photographs may show props or decorations that are not standard equipment on Beaver Motor Coach models. Beaver Motor Coaches, the Beaver logo and its design, are registered trademarks. All other products and company names are trademarks and/or registered trademarks of their respective holders.

The actual overall length of the recreational vehicle may differ from that indicated in the brochure due to variances in the manufacturing process and/or installed components. The actual length may be greater or less than that indicated.

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<th>WEIGHT RATINGS (LBS.)</th>
<th>36PST</th>
<th>38PBDD</th>
<th>38PST</th>
<th>40PBDD</th>
<th>40PDT</th>
<th>40PST</th>
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<td>Overall Height (with A/C)</td>
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<th>TANK CAPACITY (GAL.)</th>
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All tank capacities are estimated based upon calculations provided by the tank manufacturers and represent approximate capacities. The actual "usable capacity" may be greater or less than the estimated capacities based upon fabrication and installation of the tanks.

*Actual filled LP capacity is 80% of listing due to safety shut-off required on tank.
As a Beaver owner, you’re invited to join the exclusive Beaver Ambassador Club (BAC) and enjoy the camaraderie of other Beaver owners who share your interests. Founded in 1984, the club now boasts more than 1700 active members and offers a wide variety of events and rallies to allow you to share experiences, learn from the experts, and above all, have fun!

“ATTENDING RALLIES HAS TO BE THE BEST PART OF THE MOTORHOME LIFESTYLE”

Monaco Coach Corporation and Beaver Motor Coaches team up for “homecoming” galas each year. These factory-sponsored rallies feature informative seminars, new coach previews, world-class entertainers, golf tournaments, catered meals, and much more.

BEAVER JOURNAL

The Beaver Journal is an “insider’s view” designed for Beaver Motor Coach enthusiasts. Published every two months, the Journal is filled with information on motorhome living — including technical advice, travelogues, and a complete listing of upcoming rallies and activities.

KEEPING YOU CONNECTED

During your first year of ownership, you’ll have access to free 24-hour emergency assistance, including towing and road service. Another outstanding resource is our website. At www.beavermotorcoaches.com you’ll find a world of up-to-date information and have the opportunity to contact us directly.
When you purchase a coach from Beaver, you become part of an industry-leading family of companies called Monaco Coach Corporation. What does that mean for you? It means you have access to a wider array of benefits. To begin with, your coach is built by a level of expertise that could only be achieved through the teamwork and combined experience of all our companies. Like, for example, such exclusive innovations as the Roadmaster chassis, designed specifically for each individual model of our diesel coaches. You also get the benefit of our White Glove factory inspection program, for a higher level of quality assurance and added peace of mind. And your dealer will be happy to tell you about our other innovative programs, including our Extended Care service agreements.

Of course, once you’re on the road, you’ll have access to our nationwide network of more than 350 service facilities, meaning wherever you travel, you’re never far from a friend. Ready to roll? In a 2004 Beaver, the strength of our entire family is behind you every mile of the way.