SAHARA 04

Adventures as colorful as the people you meet.
You hear it. Maybe it started from far away at first, but now it’s getting louder, more persistent. It’s the voice that’s nudging you toward new experiences — daring you to rekindle your spirit of adventure — telling you that now’s the time to live the life you’ve always dreamed about. And for all who hear it, Safari has a motorcoach just for you.

You see, the passion for adventure is at the heart of every coach we build. You feel it in the powerful performance of our big Cummins® engine and exclusive Roadmaster chassis. You find it in dozens of high-tech features and innovations. And you experience it in the unmatched livability of our plush, stylish interiors. Yes, these are just some of the things that make adventures in a Safari so alluring. And once you’ve heard the call, you’ll know it’s time to take a closer look.

Welcome to the 2004 Sahara by Safari.
There’s more to owning a Safari motorcoach than just driving. There’s also the fun and camaraderie that comes from sharing your adventures with other Safari owners. Because, like you, they know life is to enjoy. And best of all, no matter where you go, you’re part of the Safari family. So, sit back and let the good times roll.
The 2004 Sahara is a product of years of listening to our owners, taking their suggestions, and understanding the things that contribute to a superior motorhome experience. This year, we’ve given the Sahara’s exterior a sleek new look with full body paint. The coach now features smooth gel coat fiberglass sidewalls and fiberglass fender skirts, as well as polished aluminum wheels.
Loading and unloading is easier than ever, thanks to these new baggage doors with single-handle latches.

The completely redesigned front cap features contemporary headlamps and fog lights, as well as a new windshield. In short, it’s a new look for a new year — all to help you take on the road in style.

New docking lights add convenience, safety and gracious styling to the exterior of the coach.
At the helm of a Sahara, you’re the captain of every adventure. This year, we’ve redesigned the driver’s side console and dash to feature an attractive burl instrumentation panel, tan gauges with black lettering, and gun metal bezels. All the controls are ergonomically situated within easy reach, and some of the advanced features include a color rear vision system with audio, a dash stereo with optional Sirius radio system, optional power sunvisors, and an optional 10-disc CD changer. Plus, drivers of all sizes will be comfortable behind the wheel, thanks to our adjustable brake and accelerator pedals.

- It’s easy to find the switch you need, because they’re all conveniently grouped to the left of the steering wheel.
- The air dump switch aids in leveling and helps you get the coach closer to the ground for easier entry and exit.
- The Sahara features ICC flasher lights, located topside.
- Heated side mirrors offer full visibility in all weather conditions.
- The rear color vision system gives you sight and sound at the rear of the coach for added safety and security.
- Stopping to enjoy the scenery is never a problem with Safari’s automatic power gear, a 3-point hydraulic leveling system that keeps your coach level, no matter what the terrain.

For your convenience, the gauges and switches are both easy to see and easy to reach.

From coast to coast, Safari coaches are recognized by our distinctive optional wildlife murals. Each mural is hand-painted by Dame family craftsmen, and you have your choice of hundreds of designs. Or if you prefer, custom designs are also available.
It's all about you.
COME ON IN.
Look toward the front of the coach, and you’ll see the best seats in the house. The Sahara features vinyl cockpit seats with six-way power controls on the pilot’s side. You also have the option of plush, durable Ultraleather™, shown here on the optional Euro recliner, as well as an optional extra-wide six-way power co-pilot seat with footrest (not available on side entry models). Overhead, you’ll find the large 25” color TV with remote control, as well as a digital satellite system prep and cable TV jacks. For enhanced audio, the TV’s sound is wired through the ceiling speakers. And in the galley, the solid surface countertop is both stylish and easy to clean.
To help you keep the coach tidy, we’ve added this new wooden clothes hamper (N/A on 40PBT).

You can conveniently check and adjust the coach’s systems, including slide-outs, climate controls and tank monitoring gauges, right here in this Systems Control Center.
A visual delight.

You’ve just entered a whole new world of creature comforts. Where form and function combine to give you a feast for the senses. And numerous optional features let you customize your coach to suit you perfectly. This year, you have your choice of four beautiful interior color schemes, each with exquisite color-coordinated fabrics, carpeting and window treatments. The cabinetry comes standard in alder finish, with optional regal cherry or natural maple finishes. And no matter which style you choose, you have the added option of having your cabinetry crafted completely from solid hardwood. In addition, the living room and bedroom slide-outs now feature attractive hardwood fascia with cane inserts, which coordinate beautifully with the cabinet design. For your dining pleasure and convenience, the Sahara offers this ingenious legless dinette table with two freestanding chairs. Or, you have the option of a cozy booth dinette.
Sahara 40DST shown in Tucan Blue with Natural Maple cabinetry and an optional UltraLeather™ recliner.
Sahara 40PBT shown with Alder cabinetry.
Step inside the galley, and you’ll find everything you need to create a family feast or simply a midnight snack. This year, beautiful ceramic tile flooring graces both the kitchen and bath, and the solid surface countertops and sinks give the coach a sleek, contemporary look. The top-notch appliances include a double-door refrigerator with ice maker, a high-output three-burner cooktop, and a spacesaver convection microwave with touch control. You may also choose the expanded capacity of the optional large four-door refrigerator, as well as the unbeatable versatility of the optional three-burner range with oven.
The stylish and comfortable bedroom features a wood top dresser, decorative wall lights and beautifully coordinated bedspread and pillows. A queen-size bed is standard, with a king-size optional. And for added convenience, the built-in 19" stereo color TV swings out for easy positioning. For extra comfort, you'll also enjoy padded nylon carpeting and pleated day/night shades with blackouts. You'll have plenty of storage space, too, and the bedroom desk offers a convenient place to jot notes or work on your computer.
The Sahara’s hardwood cabinet doors feature designer-inspired decorative cane inserts and stylish new brass finished hardware.

This year, you also have the option of plank flooring in the kitchen and bathroom, in a style that matches your choice of cabinetry.
Our designers have created exquisite color combinations for your 2004 Sahara. Now, you get to choose the one that's right for you.

**Showing our colors.**

Manufactured in, not added on. 3M Scotchgard™ Carpet Stain Release is applied during the carpet manufacturing process for a higher level of protection. Dupont Teflon® soil repellant is applied to virtually all upholstery fabric during the finishing process for superior coverage.*

*Brand and application of carpet or upholstery fabric protection may vary depending on date recreational vehicle was manufactured.
For superior front-to-rear balance and overall performance, you can’t beat the Roadmaster RR4R. Roadmaster chassis are customized to the exact specifications of each Safari coach model and include many distinguishing features that make them the right chassis for your luxury motorhome.

- Cushion Air Glide suspension provides a smoother ride with excellent handling and cornering.
- The Sahara’s rear-mounted aluminum radiator, charged-air cooler and external transmission cooler significantly increase cooling capacity.
- The SmartStructure basement truss system, combined with the raised rail chassis, provides greater strength and structural integrity while reducing weight and increasing storage capacity.
- A larger, 34” spacing between the frame rails offers greater side-to-side stability. The rails also widen in the rear of the coach to accommodate engine access.
- The full air brakes with Automatic Traction Control (ATC) eliminate wheel spin during acceleration, and the anti-lock braking system (ABS) maintains traction and steering when braking on slick surfaces.
- A PAC exhaust brake system allows the driver to use engine exhaust braking on long downhills, saving brake wear and enhancing safety.
- Dual fuel fills provide the convenience of filling the fuel tank from either side of the coach.
- A 10,000-lb. hitch receiver gives the coach powerful towing capacity.

A whole new level of comfort.

This year, the coach features a new suspension system, designed especially for Safari. IPD sway bars in the front and rear help control body roll, while customized KONI adjustable shock absorbers may be fine-tuned to produce a damping action that’s most comfortable for you.

The SmartStructure steel truss system is engineered as part of the chassis, creating a strong foundation for your coach and providing large pass-through storage compartments. To ensure its longevity, the entire structure is pre-primed and coated with a rust inhibiting paint.
The perfect finish.

Safari coaches are painted in our own state-of-the-art facility using a multi-step paint process to help lengthen the life of your motorhome’s exterior. The process includes sanding, application of sealer and base coat, hand-applied graphics, spray painting, and three applications of clear coat.

The strength of Alumaframe®

Thanks to our Alumaframe® Superstructure, your Safari coach is built to take on anything the road can dish out. We revolutionized the industry by replacing outdated wood and tubular aluminum construction with our exclusive system of aluminum C-Channel crossmembers. These run the full length of the coach, with double-welded intersections for superior strength. This makes your Safari lighter and sturdier than other coaches and gives you reliability you can count on down the road.

5-Layer Floor:
- A 5/8˝ Structurwood™
- B 1-1/2˝ steel tube
- C Blue foam
- D Luaun
- E Interior paneling

5-Layer Exterior Wall:
- A High-gloss gel coat fiberglass
- B Interlocking C-Channel filled with 1-1/2˝ fiberglass insulation bonded in place so it doesn’t sag or leave spaces uninsulated
- C Vapor barrier
- D Bead foam adds comfort, saves energy and provides a thermal insulative barrier
- E Interior paneling

9-Layer Roof Construction:
- A Peaked aluminum roof
- B Luaun backing
- C Thick, tapered bead foam insulation
- D Aluminum double I-beam superstructure filled with fiberglass insulation
- E Vapor barrier
- F Structure foam: thermal insulative barrier
- G 1/2˝ bead foam insulation
- H Foam padding for extra insulation
- I Padded vinyl ceiling

Even the toughest mountain climbs are a breeze, thanks to the Sahara’s gutsy Cummins® ISC 350 HP diesel engine and Allison® 3000 MH 6-speed electronic transmission.
1. The exterior appeal of your motorcoach is enhanced by the sleek design of the headlights.

2. Getting rid of road debris is no problem with our polished aluminum wheels. They’re lightweight and easy to clean, and more chip resistant.

3. Every square inch of the coach is put to good use, including this handy entry step storage, perfect for muddy shoes, flashlights, first-aid kits, etc. In addition, our power step well covers, on both side-entry and front-entry floorplans, increase the overall floor space of the coach.

4. For easier hook-ups, the coach features this optional power water hose/power cord reel. And this year, we’ve also added sewer hose storage.

5. The powerful Onan® 6.5 kW generator (or optional 7.5 kW QD diesel generator) is easily serviced thanks to this manual slide-out tray, located in the front of the coach.

On the front of the coach you’ll find power controlled heated mirrors and an optional 3M® film front mask.
Due to the large variety of options and floorplan arrangements available to our customers, actual weights for each unit can differ significantly. Safari provides a weight sticker on each unit we produce which includes that unit’s tank capacities and approximate weight. Consult your local Safari dealer for unit availability and further information. The information printed in this brochure reflects product design, fabrication, and component parts at the date of printing. The manufacturer reserves the right, at any time, to make changes in product design or material or component specifications as its sole option, without notice. This includes the substitution of components of a different brand or trade name, which will result in comparable performance. All information printed in this brochure is subject to change after the date of printing. Some features shown or mentioned in this brochure are optional and may only be available in selected floorplans. Photographs may show props or decorations that are not standard equipment on Safari models. Safari, the Safari logo and its design, are registered trademarks. All other products and company names are trademarks and/or registered trademarks of their respective holders.

Due to product improvements, changes during the model year and/or transcription errors that may occur, information represented within this brochure may not be accurate at the time of your purchase. If certain information is significant to your purchasing decision, please confirm the information with your dealer prior to submitting your order.

The actual overall length of the recreational vehicle may differ from that indicated in the brochure due to variances in the manufacturing process and/or installed components. The actual length may be greater or less than that indicated.

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**Measurements**

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**Tank Capacities* (Gal.)**

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* All tank capacities are estimated based upon calculations provided by the tank manufacturers and represent approximate capacities. The actual “usable capacity” may be greater or less than the estimated capacities based upon fabrication and installation of the tanks.

** Actual filled LP capacity is 80% of listing due to safety shut-off required on tank.
## SAHARA FEATURES AND OPTIONS

### BODY CONSTRUCTION

**Standard Features**
- Aluminum Superstructure
- Peaked Aluminum Roof with Fiberglass Insulation
- Smooth Gel Coat Fiberglass Exterior Walls
- Front and Rear Molded Fiberglass Caps with Integrated Bumpers
- Laminated Structurwood™ Flooring with Aluminum Framing
- Power Step Well Cover
- Foam Insulated Underbelly with Luaun Backer
- Chrome Power Heated Remote Exterior Mirrors
- Baggage Doors with Integrated Single Handle Latches
- Wheel Mud Flaps
- Deluxe Full Body Paint
- Entry Step Storage

**Options**
- 3M® Film Front Mask
- Full Length Safari Mud Flap
- Mural
- Rear Ladder

### COCKPIT

**Standard Features**
- Fiberglass Automotive Dash with Burl Instrumentation Panel
- Dash 12V Chassis Battery Gauge
- CD Player with Six Speakers
- Multi-Positioned Sunvisors
- Color Rear Vision System
- Intermittent Windshield Wipers
- Tilt and Telescoping Steering Wheel with Cruise Control
- Power Steering
- Dual Roof Mounted Air Horns
- Cup Holder
- Vinyl Pilot and Co-Pilot Seats with Six-Way Power Pilot Seat
- Carpet Driver and Passenger Floor Mats
- Adjustable Accelerator and Brake Pedals
- CB Prep with Antenna

**Options**
- Ultraleather™ Pilot and Co-Pilot Seats with Inserts
- Six-Way Power Co-Pilot Seat
- Extra-Wide, Six-Way Power Co-Pilot Seat with Power Footrest (N/A with Side Entry Floorplans)
- Power Sunvisors

### APPLIANCES AND ACCESSORIES

**Standard Features**
- Sirius Satellite Radio System (Requires Subscription)
- AM/FM Stereo/Cassette Player (Deletes CD)
- Ten-Disc CD Changer
- CB Radio

**Options**
- 3M® Film Front Mask
- Full Length Safari Mud Flap
- Mural
- Rear Ladder

### INTERIOR

**Standard Features**
- Alder Cabinetry
- Solid Wood Square Cane Insert Cabinet Doors
- Low Friction Roller Drawer Guides
- Brass Finished Cabinet Hardware
- Solid Surface Kitchen Countertop with Solid Surface Sinks and Two Sink Covers
- Tip Out Tray under Kitchen Sink
- Waste Basket Storage
- Four-Compartment Drawer Organizer
- Slide-Out Wire Pantry
- Ceramic Tile Flooring in Kitchen and Bathroom
- Padded Vinyl Ceiling
- Nylon Carpeting and Pad in Living Area and Bedroom

**Options**
- Ultraleather™ Pilot and Co-Pilot Seats
- Solid Surface Bathroom Countertop with Integrated Sink
- Medicine Cabinet with Shelves
- Bathroom Mirror
- Towel Bars in Bathroom
- Nightstands with Wood Tops
- Bedspread with Pillows

### FURNITURE

**Standard Features**
- Queen Bed
- Fabric Easy Bed Sofa with Drawer – Curbside (38PDQ, 40DST, 40PBT)
- Fabric Easy Bed Sofa with Drawer – Driver’s Side (N/A: 40DST, 40PBT)
- Fabric Recliner – Curbside (N/A: 38PDQ, 40DST, 40PBT)
- Fabric Recliner – Driver’s Side (40DST, 40PBT)
- Round Hardwood Dinette Table with Two Freestanding Chairs
- Computer Table (38PDQ, 40DST, 40PBT)
- Two Folding Dinette Chairs

**Options**
- King Bed
- Ultraleather™ Recliner – Curbside (N/A: 38PDQ, 40DST, 40PBT)
- Ultraleather™ Recliner – Driver’s Side (40DST, 40PBT)
- Ultraleather™ Euro Recliner with Ottoman – Curbside (N/A: 38PDQ, 40DST, 40PBT)
- Ultraleather™ Euro Recliner with Ottoman – Driver’s Side (N/A: 40DST, 40PBT)
- Ultraleather™ Easy Bed Sofa with Drawer – Curbside (40DST, 40PBT)
- Ultraleather™ Easy Bed Sofa with Drawer – Driver’s Side (N/A: 40DST, 40PBT)
- Fabric Magic Bed Sofa – Curbside (40DST, 40PBT)
- Fabric Magic Bed Sofa – Driver’s Side (N/A: 40DST, 40PBT)
Fabric Hide-A-Bed with Air Mattress
Ultradeather™ Magic Bed Sofa – Curbside (40DST, 40PBT)
Ultradeather™ Magic Bed Sofa – Driver’s Side (N/A: 40DST, 40PBT)
Ultradeather™ J-Lounge – Curbside (40DST, 40PBT)
Ultradeather™ J-Lounge – Driver’s Side (N/A: 40DST, 40PBT)
Booth Dinette (N/A: 40SMD)

**ELECTRICAL SYSTEMS AND LIGHTS**

**Standard Features**
- 50 Amp 120V Distribution Panel and Power Cord
- Onan® 6.5 kW LP Generator on Slide-Out Tray
- Four 6V Deep Cycle Batteries
- Two 12V Heavy Duty Chassis Batteries
- Battery Disconnect Switches
- 1500 Watt Inverter
- Porch Light
- Side Docking Lights
- Pilot and Co-Pilot Map Lights
- Power Entry Step with Light
- Water Pump Switch
- Lights in Outside Storage Compartment
- 110V Receptacles inside Storage Compartment
- Underhood Utility Light
- 110V/12V/Phone Receptacle in Dash Area
- Recessed Systems Control Center
- Fluorescent Ceiling Lights in Kitchen
- Decorative Dining Light
- Cosmetic Vanity Lights in Bathroom
- Decorative Wall Lights in Bedroom
- Decorative Wall Lights in Living Area

**Options**
- Energy Management System
- Solar Panel
- Power Cord/Water Hose Reel
- Onan® 7.5 kW Quiet Diesel Generator on Slide-Out Tray

**HEATING, VENTS, AND AIR CONDITIONING**

**Standard Features**
- Dual 13.5M BTU Air Conditioner with Ducted Air, Wall Thermostat and Heat Pumps
- 40M BTU Electronic Ignition Furnace
- Electronic AC/Heat Climate Control System
- In-Floor Ducted Heating System
- 12V Attic Fan in Kitchen
- 12V Roof Vents in Bath Area
- 12V Wet Bay Heater

**Options**
- 12V Attic Fan in Bath

**PLUMBING AND LP SYSTEMS**

**Standard Features**
- Demand Water System and Water Pump
- 10-Gallon LP Gas/Electric Water Heater with Electronic Ignition
- Winterization Valving System
- Gravity and Pressurized Water Fill
- Water Purifier in Kitchen
- Pull-Out Kitchen Faucet
- One-Piece Fiberglass Shower (N/A: 40DST)
- Bath Tub (40DST)
- Glass Shower Door with Brass Frame
- China Toilet
- Insulated Systems Compartment with Easy Access to Hook-Up Service Bay Faucet

**Options**
- Bath Tub (Std. in 40DST)

**SAFETY**

**Standard Features**
- Fire Extinguisher
- Deadbolt Lock on Entrance Door
- 120V GFI Protected Circuit (Kitchen, Bathroom, Exterior)
- LP Gas Detector
- Smoke Detector
- Carbon Monoxide Detector
- Integrated Pilot and Co-Pilot Three-Point Seat Belts (Lap and Shoulder)
- Third Brake Safety Light
- Egress Window

**Options**
- Deluxe Suspension Package

*Your towed vehicle should be equipped with auxiliary brakes if the weight of the towed load exceeds 1,000 lbs.*
Floorplans for the way you live.

With Sahara's six terrific floorplans, you’ll have only one problem — deciding which one you like best. And just wait until you see all the options. Like the Ultraleather™ Magic Bed sofa, four-door refrigerator with ice maker, and booth dinette. Choosing the floorplan you want may not be easy, but you’ll have fun doing it — and even better, living with it.
Over 1,800 combinations to map out your dream adventure.

Adventures worth sharing.

As a Safari owner, you’re entitled to join us throughout the year for rallies designed just for you. You’ll meet freedom-loving folks from across the country, all celebrating the adventure of the open road. In addition, you’ll enjoy sharing travel information and tips about your coach in our Safari Adventures magazine, published six times per year. And at www.safarimotorcoaches.com, you’ll find a world of information online, right at your fingertips.

Safari’s “Women’s Only” seminars provide the opportunity for us to get the feminine perspective, which helps us continue designing great motorcoaches.
When you purchase a coach from Safari, you become part of an industry-leading family of companies called Monaco Coach Corporation. What does that mean for you? It means you have access to a wider array of benefits. To begin with, your coach is built by a level of expertise that could only be achieved through the teamwork and combined experience of all our companies. Like, for example, such exclusive innovations as the Roadmaster chassis — designed specifically for each individual model of our diesel coaches. You also get the benefit of our White Glove factory inspection program, for a higher level of quality assurance and added peace of mind. And your dealer will be happy to tell you about our other innovative programs, including our Extended Care service agreements. Of course, once you’re on the road, you’ll have access to our nationwide network of more than 350 service facilities, meaning wherever you travel, you’re never far from a friend. Ready to roll? In a 2004 Safari, the strength of our entire family is behind you every mile of the way.

WARRANTIES

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<tr>
<th>Warranty Type</th>
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<td>12 MONTH/24,000 MILE basic limited warranty</td>
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<tr>
<td>5 YEAR/50,000 MILE limited warranty on aluminum or steel frame structure of sidewall, roof, front and rear cap</td>
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<tr>
<td>3 YEAR/36,000 MILE limited warranty on Roadmaster chassis</td>
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See owner’s manual for complete details.
Everything but ordinary.
Every Safari comes with the ability to roam free.

There’s a spirit in the air. One that whispers freedom — gently urging you to break out and go exploring on your own terms. At Safari, our coaches are bred with a passion for adventure. Whether it takes you to remote mountain hideaways, winding coastal roads or simply across the Midwest to visit your kids. We’ve combined the very best in engineering and innovation to give you feature-packed coaches at some of the best values in the industry. But in the end, don’t just take our word for it. Visit a Safari dealer near you, and get a real taste of the adventure that lies ahead.

The 2004 Safari Lineage

PANTHER
ZANZIBAR
SAHARA
CHEETAH
TREK

YOUR SAFARI MOTORCOACH DEALER:

Visit our web site at www.safarimotorcoaches.com for the dealer nearest you or call 1-800-634-0855.

BY MONACO COACH CORPORATION • 91320 Coburg Industrial Way • Coburg, OR 97408

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