Above: the Mountaineer 305FKS. In Autumn Ridge. We’ve given Mountaineer 2” of additional head room to create a more open feeling. This allows for a much taller slide room complete with “plate depth” overhead cabinets. Notice the tall residential cabinets and abundant counter space.

Comfort . . .

Montana Mountaineer is built by people who know RVing. We have created the Mountaineer with all of the desirable features, down to the smallest detail, that we know we would like in our own travel trailer. You will recognize the care we have taken to make the Mountaineer the travel trailer of your dreams—meticulous attention to detail inside and out, stunning exterior decor, and the easy-to-maintain, stylish interior design. Mountaineer is available in five floor plans and three beautiful color schemes—Autumn Ridge, Spring Floral and Harbor Blue.
Montana Mountaineer's Total Surround® welded aluminum framing includes the walls, roof and floor. The benefits of aluminum framing versus wood framing are many. First, we especially like the tremendous weight savings the aluminum provides. Montana products are well known for their great towing characteristics, and one reason is that we are about 600 - 1,000 lbs. lighter than most wood-framed trailers.

Exterior Features

- Totally welded aluminum-framed walls, roof and floor
- Aluminum exterior with screw fasteners
- Laminated 2" thick sidewalls
- Block foam insulation
- Foam-core insulation
- Radius baggage doors with inside fasteners
- Extra wide 30" entrance door
- Smooth-operating, easy-to-use entrance steps
- Radius wrap lower walls
- "Easy-to-Lube" axles (pkg.)
- Deluxe patio awning (pkg.)
- Enclosed and heated, below-floor fresh water tank
- One-piece, fully decked rubber roof
- Tinted windows
- Aluminum bumper cover
- Outstanding exterior storage

Another significant benefit to aluminum is the long life and structural integrity it provides. Aluminum is not damaged by water and its strength is legendary in aircraft usage. Although aluminum is more costly than wood, it is simply the ideal raw material for building a trailer that will offer years of trouble-free use.

Adding to the benefits of aluminum is a construction process that is second to none. We laminate our sidewalls with block foam insulation, then screw (rather than staple) our aluminum outer skin to metal backers in the sidewalls. This combines the benefits of a lightweight exterior skin with the durability and insulating value of a 2"-thick laminated wall.
Interior Features

Living Area
- 3'x8' interior head room
- 28 sq. ft. carpeting and upholstery with fabric protector
- Solid oak cabinet doors with frosted glass tops
- Entertainment center
- Heavy duty steel drawer slides with half extension rollers
- Tall side room with overhead cabinets
- Swivel rocker (305-315)
- Decorative jack knife sofa
- Mini blinds
- 12V rechargable flashlight near exit (pkg.)

Kitchen
- Oak edge counter top
- Cabinet toe kicks (pkg.)
- Lighted range hood with fan
- Wide deep drawers – real wood
- Residential-size overhead cabinets
- Sink cover cutting board (1)

- Garbage can
- Oak valve holder in counter top
- Silverware tray
- Swing out dinette (265)
- White composite sink, counter with single wash basin (pkg.)
- Fluorescent light above sink
- Under sink storage (pkg.)

Bathroom
- Thetford foot pedal toilet (pkg.)
- Large residential size bath sink
- Extra large bathtub
- Medicine cabinet – large mirrored
- Decorative shower curtain
- Corner shower w/glass enclosure (305, 315)

Bedroom
- Deluxe innerspring mattress (pkg.)
- Quilted bedspread and 2 pillow shams
- Overhead TV shelf and outlet
- Huge amount of storage under bed

Appliances
- Double-door refrigerator
- RV microwave oven (pkg.)
- AM/FM stereo cassette with four speakers (pkg.)
- 13,500 BTU ducted roof air conditioner
- with wall mount thermostat and "Quick Cool" (pkg.)
- High-output range with automatic ignitor and 22" oven (pkg.)
- TV antenna and booster (pkg.)

Utility
- Wi
- Brt
- Sfr
- 45
- 30
- Cu
- In
- Ph
- Ca
OPTIONS

Exterior
- Crank-down stabilizer jacks (4)
- Power tongue jack
- Fold away entry exit handle
- Security light, door side
- Security light, road side
- Safety glass windows
- Slide awning—main
- Double entry step at rear door
- 15" spare tire and carrier
- Front fiberglass cap with aluminum exterior
- Fiberglass walls and front cap
- Heated holding tanks

Decor
- Day/night shades
- Second swivel rocker
- Free-standing dinette with 4 chairs
- Garden tub w/glass enclosure (42"x75"
- and 31"x54" mandatory option)
- Skylight over tub or shower
- Sleeper sofa (slideout models)
- Laminated kitchen floor
- Raised oak refrigerator front
- Range cover
- Second sink cover

Equipment
- 13,500 BTU A/C with "Quick Cool"
- Bedroom 13,500 BTU A/C
- Wire and frame for bedroom A/C
- Bookshelf: AM/FM, CD, Stereo Cassette
- Fantastic vent fan (kitchen or bedroom)
- Large double door refrigerator
- Large double door refrigerator with icemaker
- 10-gal. gas/electric water heater (NJA 265FK)

Huge, fully-lined, "Stor-A-Lot" storage compartment with exterior and under bed interior access.

"Moving to Montana" Package
- 13,500 BTU ducted A/C
- Microwave
- Stereo
- Awning
- TV antenna
- Customer Convenience Group
- Customer Convenience Group
- Tinted windows, easy-lube hubs,
- rechargeable flashlight, water heater by-pass, foot pedal toilet, high arch faucet, auto ignition
- range, LP bottle cover, cabinet toe kicks, mattress upgrade

Keystone Story

Montana's spectacular success in the marketplace is reaching historical proportions. Since its introduction less than three years ago, Montana has become one of the top-selling travel trailers and fifth wheels in the nation as well as in Canada.

Our formula for this success has been straightforward. From the beginning, we have believed that our customers should have a large voice in our design, styling, and features. We listen very closely to owner feedback and respond quickly. Further, we run our company with minimal corporate overhead, allowing us to offer more features in the Montana than any comparable travel trailer and fifth wheel in the nation.

The results are seen every day among the thousands of happy Montana owners who travel along the highways of North America.

On behalf of everyone here at Montana, I hope you will enjoy our products as much as we have enjoyed creating it for you.

Sincerely,

[Signature]
General Manager

Montana • A Division of Keystone RV Company

Keystone RV Company

17400 Hackberry Drive  Goshen, IN 46526
(219) 642-4590  www.keystone-montana.com