1998

Signature

Signature Series
5th Wheel Interior Decors,
Floor Plans and
Specifications.
Combining top quality features and high value, today's Signature LTD is the ideal choice for comfort, convenience and versatility. Consider its vacuum-bonded laminated sidewalls, fully reinforced with tubular aluminum framing for great body strength and less weight. The fiberglass exterior is laminated onto a styrofoam material for strength and high insulation value, able to withstand the harshest treatment and weathering and still maintain its great looks for years to come.
Inside, Signature is loaded with the features you want. We start with better materials, include the finest components and appliances, and put them all together in a vehicle designed for maximum comfort, convenience and versatility.
Signature XL takes the comforts and conveniences of the Signature LTD to a new standard. Fiberglass front and rear caps, electric front jacks and the addition of day/night shades are but a few of the ‘extras’ that set the Signature XL apart from the competition. When you’re ready to pack up and go, be sure to take everything you need— you’ll find extraordinary storage throughout. Even the exterior compartments are carpeted, lighted and fitted with secure, radius corner doors.

Solid oak raised doors, decorative mirrors, durable wall coverings, impressive insulation to add comfort in both cool and warm climates and supremacy in the electric slide out mechanics are evidence of quality workmanship to last for years to come.

Impressive and elegant—The Signature XL boasts an upscale level of quality that is also affordable.
No matter where you look, Signature is the new standard of quality—Feature by feature

NEW All new full fiberglass rear cap provides stronger structural integrity
NEW Interior cabinets feature solid oak radius stiles; no vinyl imitations!
NEW Sidewalls are made from a full 1-1/2" square welded aluminum frame
NEW Interior decorative wallboard is stylish and easy to maintain
NEW 1-1/2" polystyrene block foam provides a full R-7 insulation value
NEW Ceilings feature R-14 fiberglass insulation
NEW New full fiberglass front cap has recessed clearance lights
NEW Steel belly pan provides strong support and won't rot or weather

NEW Steel outriggers are a full 11" wide for stronger support
NEW Totally enclosed insulated underbelly (optional) and valves
NEW Rear axles are rated 5200 lbs.
NEW 16" radial tires are optional
NEW 2" vacuum bonded sidewalls
NEW Vinyl wood planking is optional on select models
NEW 6000 lb. electric front jacks provide more pushing capacity
NEW 10" steel I-beam frame is lighter and stronger than tube frames

Additional Quality Construction Features

- Roof rack & ladder
- 15,000 BTU ducted air conditioner (optional)
- One piece EPDM rubber roof w/ 12 year manufacturers warranty
- 3/8" Weyerhauser structure wood decking w/10 year warranty
- Ducted air conditioning through roof
- 5" truss roof rafters
- Optional exterior security light
- Smooth fiberglass filon exterior
- Steel perimeter wall supports
- Radiused cornered baggage doors
- Polystyrene block foam R-7 insulation in floors
- Galvanized steel under main floor
- Triple fold away steps
- Laminated steel floor
- 5/8" one piece Weyerhauser structure wood floor w/10 year warranty, screwed and bolted to frame• Radiused jalousie windows
- Butyl rubber tape used around all windows and compartment doors
- Laminated steel bath deck

R-VALUES

ALL WEATHER PACK
Roof - R-21
Wall - R-7
Floor - R-10
Underbelly - R-22

STANDARD UNIT
Roof - R-14
Wall - R-7
Floor - R-10
Premium decors use in Signature LTD and Signature XL interiors

All furniture is upholstered in stylish highgrade fabrics. Valences, trim and residential-type carpet add even more to the home like atmosphere of a Signature LTD or Signature XL.

- Capital Blue
- Meadow Green
- Buchanan Onyx
- Scribble Mauve
1998 Signature Standard Features

Exterior
- 30" radius entrance door
- Built-in twin 30# LP bottles
- Power changeover
- One Piece EPDM rubber roof
- Triple entry steps
- Flush door latch with dead bolt lock
- Locking baggage doors
- Radiused jalousie windows
- Outside storage compartments
- Stone guard (Park Avenue only)
- Aluminum bumper cover (Park Avenue only)
- Sewer hose storage
- Patio Light
- Exterior light under goose neck
- Large front storage compartment
- Battery box compartment
- Grab handle at entrance door
- Squeegee seal around slide-out room
- Black water flush

Construction
- Smooth fiberglass exterior
- Aluminum framed fully laminated 2" sidewall
- Block foam insulation sidewall/floor
- 5" truss rafters with 3/8" decking full length
- Extra tough rubber roof (one piece)
- Track guided electric powered slide system
- Carpeted and lighted storage areas
- Laminated galvanized steel under floor
- One piece, 5/8" seamless Weynhauser structure wood decking
- Solid oak radius stiles
- Steel laminated bath floor

Running Gear
- 10' I-beam frame
- 15" radial tires (forced option of 16" tires on 323RK)
- Electric brakes on all wheels
- Breakaway safety switch
- 5200 lb. Axles on all models

Electrical
- Ceiling light w/wall switch
- Battery box with positive ventilation
- Receptacles, 110 volt with ground fault interupter
- 110 volt outlets in slide room
- 30 amp electrical service
- 55 amp converter with charger
- Patio light

Bath
- Medicine cabinet with mirror door
- Power roof vent
- Shower/tub surround with glass door
- Thetford toilet
- Towel bar, tooth brush holder and toilet tissue holder

Appliances/Equipment
- Double door refrigerator
- Microwave
- 3-Burner range over high output burner
- 6 gal. Gas/electric water heater with DSI
- Double bowl stainless steel sink
- Sink cover
- 35,000 BTU furnace
- Demand water pump
- 13,500 BTU ducted A/C
- Water heater bypass
- Stereo/Cassette w/4 speakers
- Combination range exhaust, light, and monitor panel
- TV antenna with booster
- Cable TV hook up
- Second tv outlet with stand in bedroom
- Awning
- Roof Rack and ladder

Interior
- 60"x74" queen bed (60"x80" in bedroom slide out)
- Roof vents
- Fire extinguisher
- Smoke detector
- Oak edged countertops
- Solid oak cabinet doors
- Vinyl floor kitchen and entry
- Adjustable ceiling A/C ducts
- Interior oak grab handle at entrance door (N/A 36RL)
- Innerspring mattress
- Bedspread with shams
- Serta Hide a Bed (Mastercraft)
- Booth dinette with storage door
- Decorative interior vinyl covered wallboard
- Mini-blinds
- Swivel Rocker
- Baltic birch solid wood drawer sides
- Bed lifters
- Designer valances
- Decorative galley rail

Signature XL Standard Features
- Same standard features as the Signature LTD, plus the following
- All glass medicine cabinet (mirrored)
- Vinyl plank wood flooring in kitchen and entrance way
- RCA stereo with CD player and remote
- New fiberglass cap design (front and back)
- Fluorescent lighting throughout
- Rocker/Recliner/Glider chair
- Solid oak free standing dinette with 2 dinette chairs
- Day/Night shades
- Solid oak raised refrigerator fronts
- Skylight above shower/tub
- Shock absorbers
- Electric front jacks
- Spare tire carrier

Options Available
- Bedroom Slide out w/vanity
- Totally enclosed insulated underbelly
- Opt #3 Tub (28,32,323, RK's)
- Opt #4 Garden tub (34, 36, 36RLD, RKS)
- Add'l Swivel Rocker
- Rocker Recliner Glide
- Free standing dinette with 2 chairs
- 2 extra dinette chairs
- Extra large refer
- Washer/Dryer prep. 10 gal. Gas/electric water heater
- Winter service pack
- Ceiling fan
- Phone jack
- Range cover
- Hardwood Slide out facia
- Vinyl wood plank flooring (galley & entrance way only)
- Central vacuum with accessories
- Fantastic fan with reverse and rain sensor
- 40 Blu furnace
- 15 Blu A/C
- Poly air insulation (roof only)
- Scare light door side
- Scare light off door side
- Skylight above tub/shower
- Slide out gas bottle tray
- Rear stab jacks
- Shock absorbers
- 16" tires
- 16" spare tire w/carrier
- 15" spare tire w/carrier
- Slide out awning toppers
- Battery
- Electric front jacks
- Outside handicap grab handle

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Since we constantly strive to improve our product, all specifications are subject to change without prior notice. All weights include the bedroom slide option.