MONARCH SE
BY MONACO

Adventure’s Calling
Considering stepping up to a Monaco? It all starts right here, in the 2003 Monarch SE. At Monaco, you’ll find that the difference is in the details — so allow us to point out a few of the things we’re especially proud of. Like our Alumaframe® Superstructure, with a double welded C-Channel aluminum frame for superior strength and integrity. As well as our multi-layer roof and wall construction, EasyStor slide-out system, and such conveniences as power heated remote mirrors and a rear ladder. You’ll also appreciate the luxury of our roomy double slide-out floorplans and your choice of four wood cabinetry finishes and three beautiful interior decors. Sound enticing? It’s the new Monarch SE. Where quality and value come together — Monaco style.
You immediately recognize the distinctive Monaco quality. And that's the whole point.

One step inside the 2003 Monarch SE, and you'll know what sets a Monaco coach apart. It's the sum of dozens of thoughtful details — coupled with a wide range of choices to let you customize your coach to best suit you. Starting with thirteen different floorplans, ten double slide-outs, two triple slide-outs, including the popular bath-and-a-half. Up front, you'll enjoy the luxury of pilot and co-pilot recliner seats with optional six-way power controls. There's a padded vinyl ceiling for easy cleaning and reduced noise. And overhead, the 25" stereo color TV is wired through the ceiling speakers. A VCR, DVD player and digital satellite system prep are all excellent options.

This optional Easy bed sofa is perfect for kids or guests and adds versatility to the coach's floorplan.

The easy dinette features large pull-out storage drawers which are ideal for storing books, magazines or table linens.
Style and convenience come together beautifully throughout the coach’s interior. Take, for example, the beautiful cabinetry. You’ll choose from three attractive styles, each with brass finished hardware and raised panel doors on the overhead cabinets. In the bedroom, you’ll have plenty of space for everything you need, thanks to a variety of wardrobes, dressers and closets, depending on the floorplan. You’ll also find ample under-bed storage for easy access to your belongings. And the 36DBD model features a full private bath in the rear of the coach, with a half-bath up front for maximum versatility.

Features that set the standard for a whole industry.

The galley is designed for maximum efficiency, and many models include a pantry closet as well as a countertop extension. There are many attractive appliance options, including a large four-door refrigerator with ice maker and a convection microwave with touch control — both available on most floorplans.

The well-organized bathroom is easy to care for, thanks to its laminate countertop, linoleum flooring, one-piece fiberglass shower, and glass shower door with brass frame.

You can easily check and control all the coach’s systems, including slide-outs, tank levels, air conditioning/heat, and electrical systems right here in the systems control center. For increased efficiency, you have the option of an energy management system with 50 amp service, also located here.
To provide a superior RV experience, the Monarch SE offers a number of awning options, including a Carefree® patio awning, Carefree® automatic patio awning, Omega slide-out awning, and a window awning. You’ll appreciate the radius flush mount single pane (or optional dual pane) tinted slider windows, as well as the radius entrance door with screen and deadbolt lock. For added enjoyment while camping, the coach includes the option of an exterior entertainment center.

The Monarch SE pampers you with every convenience to make the trip more enjoyable. Its many features include an optional rear vision system, multi-positioned sun visors, cruise control, power steering, a CD player/radio with four speakers, and a one-piece molded dash for maximum stability and a good fit. You also have the option of luxurious Soft Touch vinyl pilot and co-pilot seats.

The high quality of the Monarch SE is reflected in the details of its exterior. It features smooth aluminum exterior walls, one-piece front and rear molded fiberglass caps, rear ladder, mud flaps, power heated remote mirrors, and headlamps with turn signals.

For those with a drive for something better.

The Monarch SE features large one-piece, polyethylene pass-through storage compartments and baggage doors with integrated single-handle latches.

The Monarch SE features our remarkable EasyStor system allowing the storage bays to slide out with the slide-out room, so you’ll never have to stretch, strain and crawl on your knees to retrieve your stowed belongings.

This central utility bay is easy to clean and provides easy access to all your hook-ups.

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For 2003, our designers have selected exquisite fabric combinations for each model of the Monarch SE. Now, it’s your turn to choose.

### 2003 Exterior Colors

- **Autumn Haze Oak**
- **Regal Cherry**
- **Walnut Hill**
- **Sand Deco**
- **Bombay Park**
- **Walnut**

**Note:** While the color of the receptor’s exterior and the interior fabrics shown in this sales brochure are fair and reasonable depictions, they may not be an exact match of the actual colors. In addition, the consistency of the wood grains may vary.

### 2003 Specifications, Standards, Options and Woods

**Ford Vehicle Ratings (lbs.)**
- Gross Vehicle 18,000, 20,500, 26,500, 28,500, 28,300, 22,000, 22,000, 22,000, 22,000, 22,000, 22,000, 22,000, 22,000, 22,000, 22,000, 22,000
- Gross Combined 23,000, 25,000, 25,000, 25,000, 26,000, 26,000, 26,000, 26,000, 26,000, 26,000, 26,000, 26,000, 26,000, 26,000, 26,000
- Gross Axle 7,800, 7,600, 7,000, 7,000, 7,500, 7,000, 7,000, 6,000, 6,000, 6,000, 5,000, 5,000, 5,000, 5,000, 5,000
- Rear Axle 13,000, 13,000, 13,000, 13,500, 14,000, 14,000, 14,000, 14,000, 14,000, 14,000, 14,000, 14,000, 14,000, 14,000, 14,000

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**2003 Value Package (forced option):**

- Stainless steel sink with sink covers in the galley
- Framed art in living area or bedroom
- Upgraded decorative wall lights
- Smoked glass doors on overhead cabinets
- Laminated Structurwood™ Flooring
- Steel Framed Floor
- Power Heated Remote Mirrors
- Headlamps with Turn Signals
- Two storage compartments
- One-Piece Engine Cover
- Single Handle Latches
- EasySler Slide-Out

**Options:**

- One-Piece Polyethylene Storage Compartment
- Mud Flaps
- Painted Mask and Skirt
- Printed Exterior Graphics
- Rear Ladder

**Body Construction:**

- Automotive Dash: Fiberglass Automotive Dash
- Electrical Panel: Fiberglass Panel
- Roof: Fiberglass Roof

**Cockpit:**

- Fiberglass Automotive Dash
- CD Player/Radio with Four Speakers
- Multi-Positioned Sunvisors
- Rear View System Prep
- Interceptor M windshield wipers
- Tilt steering wheel
- Cruise control
- Power steering
- Plastic center console for engine cover with cup holder & snack tray
- Side cup holder for co-pilot seat
- Fabric pilot & co-pilot recliner seats
- Carpet driver and passenger floor mats
- Computer workstation
- Six-way power pilot seat
- Six-way power co-pilot seat
- Rear vision system
- CB Prep
- AM/FM Cassette (deletes CD player)
INNOVATION, ENGINEERING, AND QUALITY THAT LEADS AN INDUSTRY.

A Monaco coach. It’s what other coaches aspire to be. And what other RVers wish they owned. Why? Because our Alumaframe® Superstructure, steel cockpit safety cage, and other innovative construction features put us years ahead of the rest of the industry. And because our high-quality materials and attention to detail have given us a reputation we live up to every day. Want to know more? A Monaco dealer near you will be happy to show you firsthand. In the meantime, here are a few of the highlights.

FLOOR CONSTRUCTION:
(BOTTOM TO TOP)
1. Darco
2. Luuan
3. Blue foam
4. 1-1/2” steel tube
5. 5/8” Structurwood™

ROADMASTER SMARTSTRUCTURE® FEATURES:
The Roadmaster SmartStructure® provides superior strength, balance and weight distribution while enabling Monaco engineers to make maximum use of space. SmartStructure® is fully integrated with your choice of Workhorse or Ford chassis.

1. A hitch receiver with six-point connector provides plentiful towing capacity.
2. The Roadmaster SmartStructure® technology allows for more under-the-coach storage, including full pass-through storage bays.
3. The steel truss system has a low center of gravity that grounds the coach and provides a strong platform to carry your coach almost anywhere you want to go.
4. Propane tank, inverter, water heater and batteries are accessible for easy use and service.
5. Anti-lock brakes help you stay in control.
THE ROOF STRUCTURE CONSISTS OF:
(TOP TO BOTTOM)
1. Peaked aluminum roof
2. Luau backing
3. Thick, tapered bead foam insulation
4. Aluminum double I-beam superstructure filled with fiberglass insulation
5. Vapor barrier
6. Structure foam: thermal insulative barrier
7. 1/2" bead foam insulation
8. Foam padding for extra insulation
9. Padded vinyl ceiling

WALL LAYERS OF PROTECTION:
(LEFT TO RIGHT)
1. Smooth .063 aluminum
2. Interlocking C-Channel Alumaframe® filled with 1-1/2" fiberglass insulation glued in place so it doesn’t sag or leave spaces uninsulated
3. Vapor barrier
4. Bead foam adds comfort, saves energy and provides a thermal insulative barrier
5. Interior paneling
During your first year of ownership of a brand-new motorhome, you will have access to free 24-hour emergency assistance, including free towing and roadside service.

Welcome to the family.

Clubs & rallies

Connect with other Monaco owners and build lasting friendships through the owner clubs and rallies. With chapters all across the nation, you’ll have many opportunities to share the Monaco lifestyle. You will also receive a free one-year membership to a Monaco Owners Club.

Web site

Our web site is loaded with many features. Visit www.monacocoach.com for news you can use. The site contains all the basics, plus factory tours, a handy “dealer finder” option and updates on Monaco, its products and upcoming club events.

Lifestyles magazine

To keep you informed, we’ll send you a free subscription to Lifestyles magazine. You’ll learn about product tests, club events, destinations and news from the road.

Owner Advantage Program

As a Monaco owner, you’re invited to join our comprehensive Owner Advantage Program. With this impressive roadside assistance package, Master Certified RVDA Technicians and ASE Certified Technicians are on call 24 hours a day to handle any problems you may experience with your coach. But that’s not all. Members of our Owner Advantage Program also receive the following benefits: unlimited roadside service, fuel delivery, tire change, battery jump start, lockout service, trip routing and maps, and much more.
A STORY OF PASSION AND PERFECTION.

The fresh morning air that steams your coffee as you step outside. The quiet confidence of driving headlong into the scenery before you. The rush of smiles that greets you on surprising the kids with a visit. At Monaco, moments like these are our motivation — the inspiration behind the desire to create an elegant means to an end, a seamless synthesis of journey and destination. Ours is a passion that’s shared by a growing number of freedom-seekers across the nation. By those who appreciate the quality of experience that comes from honing every detail to its most reliable performance. A performance that’s supported nationwide throughout our network of service and support, day after day, year after year.

Welcome home — welcome to Monaco.

For more information, visit a Monaco dealer near you — or, log on to our web site, at www.monacocoach.com.