FINALLY - A TOYHAULER DESIGNED WITH YOU IN MIND!

WWW.FORESTRIVERINC.COM/XLR
The XLR Series offers you the freedom to do what you enjoy in style and comfort. Every floorplan has been designed to give you room for all your “toys” and accommodate the needs of your active lifestyle. XLR does this without making any sacrifice to quality or features. Whether you are looking for a Travel Trailer or a Fifth Wheel XLR has plenty of versatile and functional floorplans to choose from.
Convenience Package (Mandatory)
13.5K BTU A/C, Spare Tire, Black Tank Flush, Awning, Detachable Ladder, 20K BTU Furnace, 6 gal DSI Water Heater, Hyd-N-Screen

Extreme Package
Heated Tanks, Enclosed Underbelly, Thermal Pane Windows, Double Insulation in Roof

XLR LITE SPECIFICATIONS

<table>
<thead>
<tr>
<th>MODEL</th>
<th>23FBV</th>
<th>25FKV</th>
<th>29CKV</th>
</tr>
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<tbody>
<tr>
<td>Hitch Weight (lb)</td>
<td>779</td>
<td>1014</td>
<td>1304</td>
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<tr>
<td>Dry Ship Weight</td>
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<td>6226</td>
<td>7329</td>
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<tr>
<td>Cargo Carrying Cap.</td>
<td>4875</td>
<td>4937</td>
<td>4135</td>
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<tr>
<td>GVWR</td>
<td>10939</td>
<td>11163</td>
<td>11464</td>
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<tr>
<td>Height</td>
<td>11'0&quot;</td>
<td>11'0&quot;</td>
<td>11'0&quot;</td>
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<tr>
<td>Fresh Water Capacity</td>
<td>100 gal.</td>
<td>100 gal.</td>
<td>100 gal.</td>
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<td>Grey Water Capacity</td>
<td>40 gal.</td>
<td>40 gal.</td>
<td>40 gal.</td>
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<tr>
<td>Waste Water Capacity</td>
<td>30 gal.</td>
<td>30 gal.</td>
<td>30 gal.</td>
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<tr>
<td>Number of Axles</td>
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<td>2</td>
<td>2</td>
</tr>
<tr>
<td>Tire Size</td>
<td>15&quot;</td>
<td>15&quot;</td>
<td>15&quot;</td>
</tr>
</tbody>
</table>
After a hard day of riding sit down and relax in the spacious comfort of our 37X12SA. After you’ve had a little time to recharge your batteries and discuss the day’s events, make a great meal to feed the troops. You will find it easy in our kitchen that provides plenty of storage and style, complete with our STANDARD Black Appliances and Half-Time Oven. When it’s time to turn in there’s plenty of room for everyone with our optional Dual Electric beds. With XLR you always get comfort, convenience and quality!
**XLR CONSTRUCTION & EXTERIOR**
- 102" Wide Body Design
- Underbelly Tire Carrier
- Double Welded Aluminum Frame w/ Superior Vacuum Bonded Laminated Sidewalls
- High Gloss Gel Coat Fiberglass Exterior for Easy Maintenance and Resistance to UV Rays
- Aggressive Gel Coated Fiberglass Front Cap
- Bright LED Clearance Lights w/ Longer Life than Traditional Filament Lights
- Full One Piece, Two Ply Rubber Roof
- Tinted Safety Glass Windows w/ Butyl Rubber Seals for Superior UV & Weather Protection
- 12V Battery Disconnect
- Room for Two Batteries
- Black Tank Flush
- Convenient Cable TV Hook-up
- Detachable Exterior Ladder
- Rear Loading Lights
- Exterior Marine Grade Speakers
- Folding White Enamel Assist Handle at Main Entry

**XLR LIVING AREA**
- Rich Autumn Cherry Cabinets w/ Contrasting Accents
- Brushed Nickel Hardware
- Choice of 3 Awesome Interior Decor Fabrics
- Fabric Covered Lambrquins w/ "XLR" Branding
- Berber Carpet to Enhance the Contemporary Interior
- 13,500 BTU Ducted A/C
- Recessed Lighting w/ Dimmer Control Switch throughout Coach
- Wall Switched Ceiling Lights in Key Locations throughout Coach
- Stay Cool Fluorescent Lighting
- Rich Cherry Plank Wood Linoleum
- Swivel Mount TV Antenna w/ Power Booster

**XLR KITCHEN**
- Half Time, Microwave, Convection Oven
- Sink Cover/Cutting Board
- Predrilled and Counter Sunk Fastened Cabinetry

**XLR BEDROOM**
- Fixed Queen Bed w/ Residential Pillow Top Mattress
- Under Bed Storage w/ Gas Struts for Easy Access (Fixed Beds Only)
- Coordinated Bedspread w/ Built-In Pillow Shams (Fixed Beds Only)
- Bedroom TV Hookup
- Cross Ventilation Windows for a Comfortable Nights Sleep

**XLR BATHROOM**
- Large 100 Gallon Demand Water System
- Neo-Angle Garden Tub/Shower with Glass Shower Door (N/A 32X12, 26RV)
- One Piece Surround
- Brushed Nickel Faucet in Shower
- Skylight over Shower (N/A 23FBV)
- Foot Flush Porcelain Toilet
- Fantastic Fan for Enhanced Ventilation
- Large Medicine Cabinet w/ Mirror and Overhead Make-Up Lights

**XLR CARGO**
- Durable Rubber Floor and Ramp Door
- Winged Spring Assisted Ramp Door (No Cables Required)
- 8 D-Rings Secured to Steel in Cargo Floor
- Ducted A/C Vent for Added Comfort
- Side "Pop Vents" for Increased Air Flow

**XLR SAFETY PACKAGE**
- Break-away Switch at Hitch
- Interior Shut-Off Switch for Optional Fuel Station
- Dead Bolt Lock on Entrance Doors
- Ground Fault Interrupter (GFI) in Kitchen, Bathroom, and Exterior Patio Receptacle
- Smoke Detector
- Carbon Monoxide Detector
- LP Gas Leak Detector
- Fire Extinguisher

**XLR POPULAR OPTIONS**
- Mobile Fuel Station w/ Fuel Tank
- 15,000 BTU A/C
- Thermostat Controlled, 12V. Heated Holding Tanks
- Thermal Pane Windows
- Trailer Equaflex Suspension
- Phone Jack
- Removable Cargo Carpet

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Forest River has yet another exclusive feature to offer: One year of free roadside assistance will be given to every 2009 XLR customer. This is just one more way to say “Thank you” and to ensure an enjoyable traveling experience.
Fifth Wheel Exclusives

**CONSTRUCTION & EXTERIOR**
- 12" I-Beam Steel Frame
- 6000lbs. EZ-Lube Axles
- 16" Tires w/ Stylish Aluminum Wheels
- Fully Enclosed Underbelly
- Front Power Electric Jacks
- Rear Stabilizer Jacks
- Powerful & Fast Hydraulic Slide Outs
- Back-up Assist Mirror on Front Cap
- 30 Amp Service
- Generator Prep w/ Transfer Switch
- Dual 20lbs LP Gas Bottles w/ Automatic Change Over
- Large "Clean" Pass through Storage
- Black Tank Flush
- Two Exterior Scare Lights- One on the Door Side & One over the Fuel Station

**LIVING AREA**
- AM/FM/CD/DVD/MP3 Player, SIRIUS Satellite Radio Ready with I-Pod Doc, AMP, Subwoofer and Remote Control
- 26"-32" LCD HD TV with Directional Arm for Most Models
- XLR Command Control Panel
- Residential Ceiling Fan
- Air Bed Sofa w/ Extra Large Drawer Storage
- Contemporary Style Dinette (converts to bed) w/ Large Drawer Storage
- Loft w/ Cabinet and TV Hook Up
- Wooden Loft Rail on Outside Edge of Loft
- 5/8" Tongue & Groove Plywood Floor Decking
- Flush Floor Slide Rooms
- Slide Out Slickers Protect Carpet From Slide Out Rollers
- 35,000 BTU Furnace

**KITCHEN**
- Dometic 8 Cu. Ft. Refrigerator w/ Black Radius Front Panels
- Glass Cook Top w/ Sealed Burners (N/A 30"x12")
- Undermount Sink w/ Single Lever Faucet and Pull-Out Sprayer
- Galley Drawers w/ Full Extension Ball Bearing Drawer Guides-Perfect for Silverware and Utensils
- Raised Panel Solid Wood Doors on Overhead Cabinets

**BEDROOM**
- Roof Vent Wired and Framed for Second A/C
- Full Width Mirrored Wardrobe w/Recessed Shoe Storage
- Bedroom Storage Drawers w/ Full Extension Ball Bearing Guides

**BATHROOM**
- 10 Gal. Gas/Electric DSI Water Heater

**CARGO AREA**
- 12' x 8'2" Cargo Area with Beaver Tail and 8' foot Ramp Door for Increased Accessibility
- 1" Thick Floor Decking
- Double Sealed, Vapor Door between Garage and Living Area
- Exterior Walk-in Door Located for Easy Entry w/ Optional Dual Electric Beds Up or Down

**OPTIONS**
- Dual Electric Beds
- Dual Electric Beds w/ Bottom Couch Combo
- 5.5 Kw Onan CARB EVAP Generator w/ Fuel Tank
- Trailer Pin Box
- Dirt Devil Central Vacuum System w/ Vac Dust Pan
- Washer/Dryer Prep in Cargo Area
- Sliding Glass Patio Door (Select Models Only)
- Slide Out Awnings

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- Undermount Sink w/ Single Lever Faucet and Pull-Out Sprayer
- Galley Drawers w/ Full Extension Ball Bearing Drawer Guides-Perfect for Silverware and Utensils
- Raised Panel Solid Wood Doors on Overhead Cabinets

**LIVING AREA**
- AM/FM/CD Player with I-Pod Doc and Remote Control
- Convertible Sofas w/ Dinette Tables
- One Piece, 5/8" Vacuum Bonded Laminated Floor Decking
- 20,000 BTU Furnace

**KITCHEN**
- Dometic 6 Cu. Ft. Refrigerator w/ Black Radius Front Panels
- Undermount Sink w/ High-Rise Faucet

**CARGO AREA**
- One Piece, 5/8" Vacuum Bonded Laminated Floor Decking
- Single 12V Electric Lift Bed

**OPTIONS**
- 12V. Power Tongue Jack
- Stylish Aluminum Wheels
- LCD TV w/ DVD Player
- Barrel Chairs IPO Sofa (Road Side)
- Single Electric Rollover Sofa
- Dual Electric Bunks/Sofa
PRE-DELIVERY INSPECTION FACILITIES

THAT’S 20,000 SQUARE FEET OF QUALITY ASSURANCE.

THE BARE ESSENTIALS FOR A PREMIUM PRODUCT.

Brought online in 2005, Forest River is proud of its state-of-the-art test facility. This beautiful building blends both the old tried and true methods of testing our diverse types of RVs with new innovative ways of solving quality issues. Being centrally located to most Forest River manufacturing facilities, this 20,000 square foot PDI (Pre-delivery Inspection) test building gives immediate daily feedback to individual managers. This assures the production facilities that nothing has slipped by the plant’s quality assurance personnel and the units are ready to ship.

Forest River Encourages You to Buy Locally

Forest River, Inc. strongly encourages our retail customers to purchase from their local dealership whenever possible due to the following factors:

- Our Dealers are as a rule, independently owned and operated businesses. Outside of those customers they personally sold products to, they are not contractually obligated to perform warranty service on Forest River products that were purchased elsewhere. There may be an occasion that you would be required to return to the point of purchase to satisfy warranty requirements.
- Although many dealerships will eventually service products not purchased at their place of business, they will usually take care of their customers and other Forest River customers who are traveling away from their local dealer as they would their own.
- Local purchases allow a customer to establish a relationship with a dealer close to home. This relationship provides the customer with a convenient location for service and support from a “home town” professional.
- The opportunity for a thorough PDI (Pre Delivery Inspection) and product orientation is an additional benefit of buying from your local dealer. Further providing the opportunity for refresher courses or the ability to get questions answered much more conveniently.
- For our Canadian customers, there are also requirements which must be met to bring an RV purchased out of the country to their home. Although not insurmountable, these requirements may involve such things as additional inspections and certifications, taxes and fees. Your local Canadian Dealer is a professional at meeting these requirements.

Forest River’s goal is for all RV Owners to fully enjoy their RV experience. In light of this goal, and considering the advantages of buying local, we encourage you to be thorough when determining what product to purchase and which dealer to purchase it from as both are key to your ultimate satisfaction and the realization of your dreams.